

# SERVICE BULLETIN

STINSON DIVISION  
CONSOLIDATED VULTEE AIRCRAFT CORPORATION  
WAYNE, MICHIGAN

TITLE Ash Tray Cover

BULLETIN NO. 246

MODELS AFFECTED: 108 (Voyager) Serial 108-1 through  
108-2412

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DATE: April 21, 1947

Gentlemen:

As an additional safety feature we have developed and will install an ash tray cover on all airplanes beginning with serial 108-2413.

It is recommended that this cover be installed in those airplanes in the field that were delivered without this refinement. The part number of this cover is 108-3092099 and a set for each airplane affected is available without charge from our Service Department.

For correct installation the following procedure should be observed:

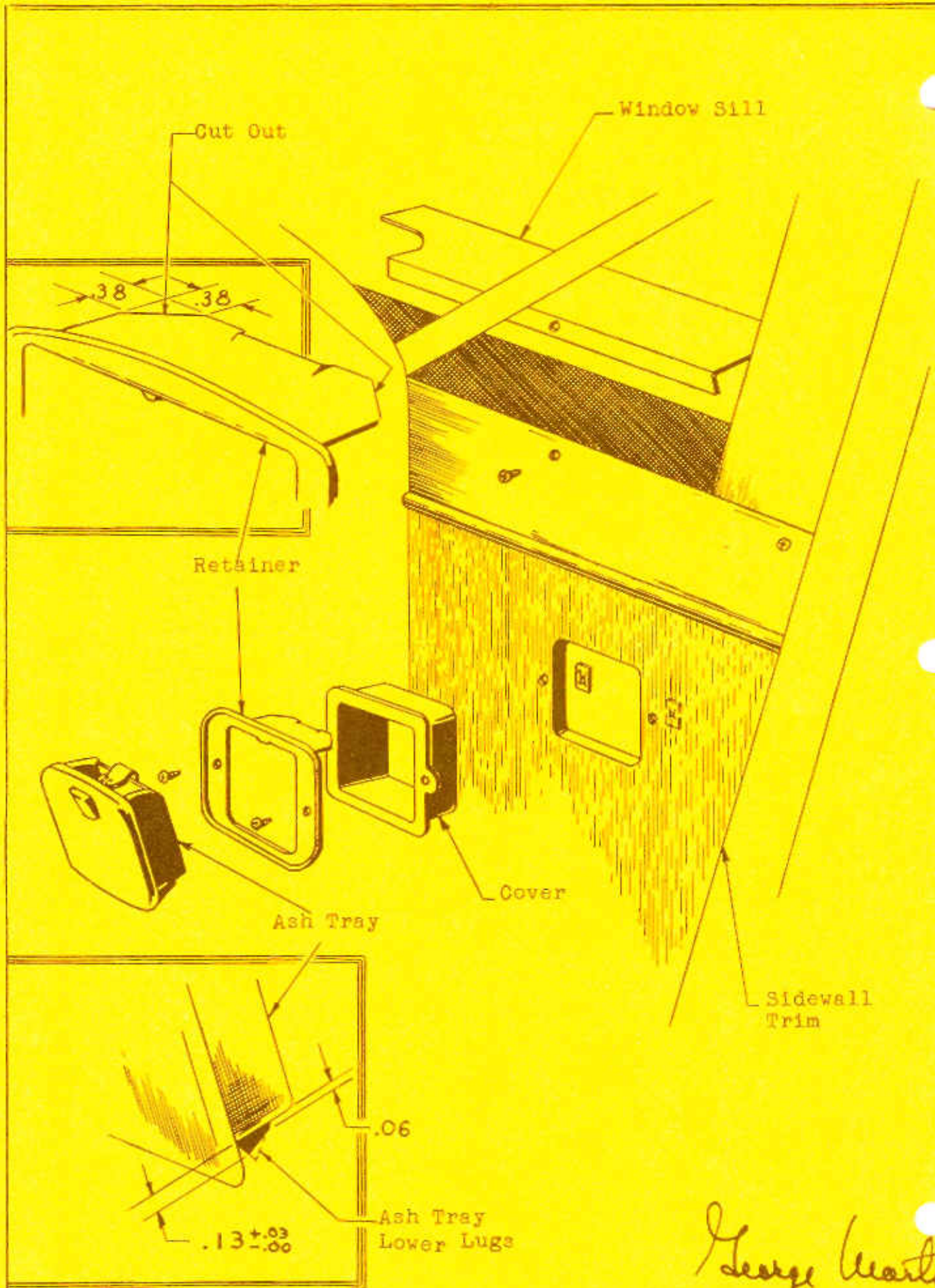
1. Remove ash tray and retainer attached to the sidewall trim.
2. Enlarge hole in trim sufficiently to accommodate cover.
3. Remove window sill at top of trim panel to permit access to Tinnerman nuts when reassembling ash tray retainer and cover to sidewall trim.
4. Modify retainer as shown on figure 1 so that retainer will seat in cover.
5. Insert cover and ash tray retainer, and secure to sidewall trim with new screws and Tinnerman nuts in the manner of the original installation. The nuts must be inserted from above using long nosed pliers.
6. Reinstall window sill.
7. Modify ash tray lower lugs as shown on figure 1 so that ash tray will fit in retainer, and insert ash tray.

#### PARTS REQUIRED:

2	108-3092099	Cover-Ash Tray
4	AN530-6R8	Screw
4	A1181-6Z-1	Tinnerman Nut

Parts for this modification will be maintained in stock for approximately the next ninety days. Submit your requirements to our Service Department immediately. When ordering, supply serial numbers of the planes for which covers are required.





GM:LJA

*George Martin*  
George Martin  
Service Manager