

SERVICE BULLETIN

STINSON DIVISION

CONSOLIDATED VULTEE AIRCRAFT CORPORATION

WAYNE, MICHIGAN

TITLE Chafed Lift Struts

BULLETIN NO. 241

MODELS AFFECTED: 108 (Voyager 150) Serial 108-1
through 108-690

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DATE September 17, 19

It has come to our attention that the upper and lower lift strut boots, in a few instances, have chafed the lift struts, therefore, the following inspection and precautionary action is recommended.

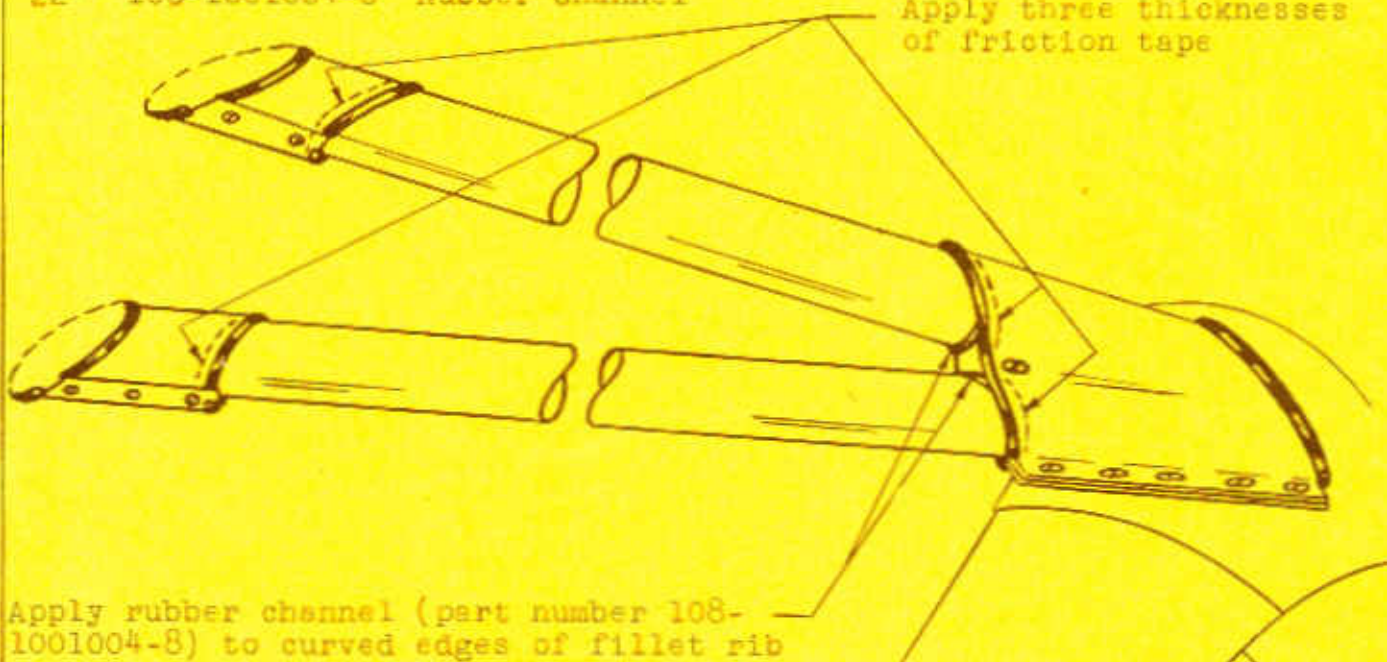
Remove the lift strut boots and examine the struts for scratches caused by chafing action of the boots. If scratches deeper than .015" on the rear strut and .020" on the front strut are evident, the struts should be replaced. Scratches of lesser depth are not considered serious and it will only be necessary that they be burnished to remove their sharp edges.

Before the lift strut boots are reinstalled, wrap the struts with three thicknesses of friction tape in the region under the edge of the boots. Cement rubber channel (part number 108-1001004-8) on the fillet rib which fits between the lower ends of the struts. The rubber channel may be secured without charge from the Service Department.

PARTS REQUIRED:

22" 108-1001004-8 Rubber Channel

Apply three thicknesses of friction tape



Apply rubber channel (part number 108-1001004-8) to curved edges of fillet rib

George Martin

Service Department