

# SERVICE BULLETIN

STINSON DIVISION  
CONSOLIDATED VULTEE AIRCRAFT CORPORATION  
WAYNE, MICHIGAN

TITLE Propellor Bolts - Torque Limits

BULLETIN NO. 240

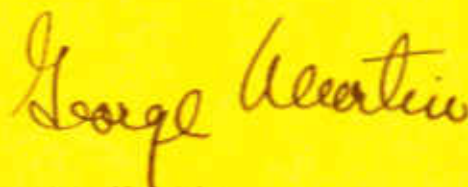
MODELS AFFECTED: 108 ( Voyager 150 )

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DATE Sept. 5, 1946

Page 80 of the General Service Manual specifies tightening propellor bolts to a torque of 30 to 32 foot pounds. It is now recommended to us by the propellor manufacturer that this specification be modified to 150 plus or minus 25 inch pounds.

Adherence to this specification will, in a great many cases, prevent a rough propellor condition.



George Martin  
Parts & Service Department