

# SERVICE BULLETIN

STINSON DIVISION  
CONSOLIDATED VULTEE AIRCRAFT CORPORATION  
WAYNE, MICHIGAN

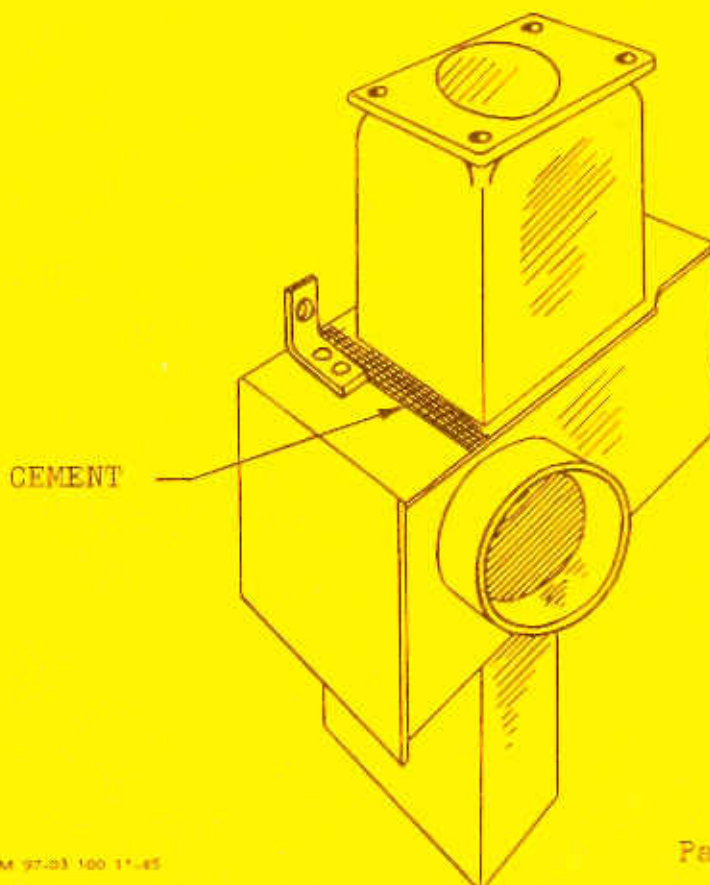
TITLE Carburetor Air Box-Seal for gasoline  
overflow leakage.  
MODELS AFFECTED: 108 (Voyager 150) Serial 108-1  
through 108-179

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To prevent overflow of gasoline, in flooded engines, from leaking through the air mixing box rather than through the carburetor drain, the following corrective work must be performed on all Voyager 150 airplanes through serial number 108-179. Airplanes bearing serial number 108-180 and up will have this correction performed in factory production.

1. Thoroughly clean all foreign matter from top of carburetor air box and flange, in area shown in sketch below, with medium emery paper. Remove dust with dry cloth.
2. Apply a medium coat of 3M-EC776 or EC826 cement (being supplied by factory for airplanes 108-1 thru 108-179) to area illustrated. Brush cement well into joint. Allow 30 minutes drying time with engine cowl open.
3. Apply second medium coat and allow to thoroughly dry. Do not allow fuel to come in contact with cement during drying time.

The factory is sending one three ounce bottle of cement for each airplane, within the above serial numbers, that has been delivered.



*George Martin*

Parts and Service Department