

SERVICE PARTS AND ACCESSORIES LETTER

STINSON DIVISION
 CONSOLIDATED VULTEE AIRCRAFT CORPORATION
 WAYNE, MICHIGAN

158-2-1

TO: Distributors, Direct Factory Dealers and
 Distributor's Dealers
 TITLE: Parts Catalog Price Changes

LETTER NO 18

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DATE: August 11, 1947

Gentlemen:

Please make the following changes in the Stinson Voyager and Flying Station Wagon Parts Catalog issued as of May 1947:

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| <u>Fig.</u> | <u>Item</u> | <u>Part Number</u> | <u>Description</u> | <u>From</u> | <u>To</u> |
|-------------|-------------|--------------------|-----------------------------|-------------|-----------|
| 27 | 7 | 9520272 | Brake Cylinder | \$18.50 | \$27.76 |
| 27 | 8 | 9520273 | Pressure Tube and Reservoir | \$11.10 | \$16.66 |
| 27 | 9 | 9510074 | Eyebolt-Rod End | .70 | 1.56 |
| 27 | 11 | 512024 | Cover-Reservoir | 1.56 | 4.60 |
| 27 | 12 | 512013 | Spring-Tension | .24 | .48 |
| 27 | 13 | 9510247 | Lever-Parking | .64 | .60 |
| 27 | 14 | 1604-40 | Plug-Pipe | .06 | .10 |
| 27 | 15 | 9510088 | Piston and Rod | 3.80 | 8.70 |
| 27 | 16 | AN-6227-7 | "O" Ring | .38 | .36 |
| 27 | 17 | 512022 | Spring-Piston Return | .24 | .52 |

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|-----|----|-------------|---------------------------------|-------|-------|
| 29 | 1 | 9520292# | Brake Assy. with Disc | 25.00 | 37.50 |
| 29 | 2 | 530732-M | Housing-Brake Cylinder | 13.66 | 20.50 |
| 29 | 3 | 9520448 | Inlet Plug | .16 | .24 |
| 29 | 4 | 9530291 | Rotating Disc | 4.10 | 7.10 |
| 29 | 5 | 510717-31 | Lining-Stationary | 1.28 | 1.92 |
| 29 | 6 | 510717-30 | Lining-Piston Side | 1.36 | 2.04 |
| 29 | 7 | 511602-1 | Pressure Plate | .40 | .60 |
| 29 | 8 | AN-6227-29 | Piston and Cylinder Head Seal | .42 | .64 |
| 29 | 9 | 511563-M | Piston | 1.28 | 1.92 |
| 29 | 11 | 9510053 | Cylinder Head | 1.04 | 1.56 |
| 29 | 12 | NAS-50-200 | Tru Arc Lock Ring | .38 | .58 |
| 29 | 13 | 95-4659 | Bleeder Screw | .04 | .06 |
| 29 | 14 | 511413-M-1# | Wheel Assy.-Main | 29.00 | 43.50 |
| 29 | 15 | 95-2244 | Bearing Retainer Screw | .04 | .06 |
| 29- | 15 | 3028-6 | Bearing Retainer Screw Terminal | .04 | .06 |
| 29 | 16 | 510614 | Bearing Retainer Ring | .28 | .42 |
| 29 | 17 | 13889 | Bearing Cone-I.B. and O.B. | 2.96 | 4.44 |
| 29 | 19 | 511430-M | Wheel Sub-Assy.-Outboard | 10.42 | 15.64 |

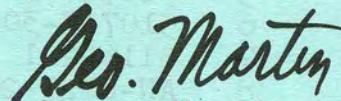
| <u>Fig.</u> | <u>Item</u> | <u>Part Number</u> | <u>Description</u> | <u>From</u> | <u>To</u> |
|-------------|-------------|--------------------|-----------------------------|-------------|-----------|
| 29 | 20 | 13830 | Bearing Cup- Outbd. | \$ 1.74 | \$ 2.62 |
| 29 | 21 | 511475-M | Wheel Sub-Assy.- Inboard | 14.00 | 21.00 |
| 29 | 22 | 13830 | Bearing Cup-Inbd. | 1.74 | 2.62 |
| 29 | 23 | 9520101 | Drive Key | .28 | .42 |
| 29 | 26 | 9510212 | Clip-Anti Rattle | .22 | .34 |

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|----|----|------------|-----------------------------------|-------|-------|
| 30 | 1 | 511960-M-1 | Wheel Assy.-Main | 31.00 | 46.50 |
| 30 | 2 | 511961-M | Wheel Sub-Assy.- Inboard Half | 17.50 | 26.26 |
| 30 | 3 | 511430-M | Wheel Sub-Assy.- Outboard Half | 10.42 | 15.64 |
| 30 | 4 | 13889 | Bearing Cone-Inbd. and Outbd. | 2.96 | 4.44 |
| 30 | 5 | 510614 | Ring-Bearing Retain- ing | .28 | .42 |
| 30 | 7 | 3028-6 | Locking Terminal | .04 | .06 |
| 30 | 11 | 13830 | Cup Bearing | 1.74 | 2.62 |
| 30 | 12 | 9520093 | Brake Assy.-With Disc | 27.00 | 40.50 |
| 30 | 13 | 9520448 | Inlet Plug | .16 | .24 |
| 30 | 15 | 9530206 | Brake Housing Sub- Assy. | 16.00 | 24.00 |
| 30 | 16 | 511970 | Piston | 1.04 | 1.56 |
| 30 | 17 | AN-6227-29 | Seal-Piston | .42 | .64 |
| 30 | 18 | AN-6230-2 | Seal-Cylinder Head | .42 | .64 |
| 30 | 19 | 511971 | Cylinder Head | 1.16 | 1.74 |
| 30 | 21 | NAS-50-200 | Lockring | .38 | .58 |
| 30 | 22 | 510717-34 | Lining-Stationary | 1.04 | 1.56 |
| 30 | 23 | 510717-33 | Lining-Movable | 1.42 | 2.14 |
| 30 | 24 | 9510197 | Clip-Disc-Anti-Rattle | .38 | .58 |
| 30 | 25 | 9530032 | Disc-1/4" | 5.00 | 7.50 |

Yours very truly,

STINSON DIVISION
Consolidated Vultee Aircraft Corporation



George Martin
Service Manager

GM:LJA