

# SERVICE PARTS AND ACCESSORIES LETTER

STINSON DIVISION  
 CONSOLIDATED VULTEE AIRCRAFT CORPORATION  
 WAYNE, MICHIGAN

TO: Distributors and Direct Factory Dealers

LETTER NO.: 1-D

TITLE: Dope and Lacquer Specifications

PAGE 1 OF 5 pages

DATE: April 2, 1948

Gentlemen:

This letter will cancel and supersede Parts and Accessories Letters No's. 1-B - 1-C and 8 and will comprise a complete listing of dope and lacquer specifications for 1946 and 1947 as well as the color scheme for the 1948-(108-3) models.

To assist you in correctly ordering this material, we have listed the serial numbers affected by the various color combinations. These specifications apply only to the original factory finish.

## 1946 COLOR SPECIFICATIONS

### Dope

Airplane Serial No.	Color Combination	Specification No. or Name	5 Gallon Container			1 Gallon Container		
			Dist. & Direct Dealer	Dist. Dealer and Assoc. Dir.	List	Dist. & Direct Dealer	Dist. Dealer & Assoc. Dealer	List
1	Chocolate Brown and Green	50004	\$3.20	\$3.60	\$4.00	\$3.36	\$3.78	\$4.20
		233-G-3	4.15	4.70	5.25	4.35	4.90	5.45
2 10 - 42	Chocolate Brown and Orange Yellow	50004	3.20	3.60	4.00	3.36	3.78	4.20
		50002	3.20	3.60	4.00	3.36	3.78	4.20
3,6,9 43-88 91-166 287-477	Insignia Blue and Orange Yellow	50003	4.40	4.95	5.55	4.60	5.15	5.75
		50002	3.20	3.60	4.00	3.36	3.78	4.20
4 7 8	Chocolate Brown and Stearman Vermillion	50004	3.20	3.60	4.00	3.36	3.78	4.20
		Stearman Vermillion	*	*	*	*	*	*
5	Insignia Blue and Stearman Vermillion	50003	4.40	4.95	5.55	4.60	5.15	5.75
		Stearman Vermillion	*	*	*	*	*	*
89-90 167thru286 478 " 742	Maroon and Gray	231-R-54	3.44	3.87	4.30	3.60	4.05	4.50
		231-A-72	3.20	3.60	4.00	3.36	3.78	4.20

Adequate inventories will be maintained on items priced and orders will be accepted only in quantities listed.

\*Stearman Vermillion not carried as stock item. Can be purchased on open market.

## 1946 COLOR SPECIFICATIONS

## Lacquer

Airplane Serial No.	Color Combination	Specification No. or Name	5 Gallon Container			1 Gallon Container		
			Dist. & Direct Dealer	Dist. Dealer and Assoc. Dlr.	List	Dist. & Direct Dealer	Dist. Dealer & Assoc. Dealer	List
1	Chocolate Brown and Green	50008	\$5.60	\$ 6.30	\$7.00	\$5.76	\$6.48	\$7.20
		226-G-32	5.60	6.30	7.00	5.76	6.48	7.20
2 10-42	Chocolate Brown and Orange Yellow	50008	5.60	6.30	7.00	5.76	6.48	7.20
		50010	5.60	6.30	7.00	5.76	6.48	7.20
3,6,9 43-88 91-166 287-477	Insignia Blue and Orange Yellow	50009	5.60	6.30	7.00	5.76	6.48	7.20
		50010	5.60	6.30	7.00	5.76	6.48	7.20
4 7 8	Chocolate Brown and Stearman Vermillion	50008	5.60	6.30	7.00	5.76	6.48	7.20
		Stearman Vermillion	*	*	*	*	*	*
5	Insignia Blue and Stearman Vermillion	50009	5.60	6.30	7.00	5.76	6.48	7.20
		Stearman Vermillion	*	*	*	*	*	*
89-90 167-286 478-742	Maroon and Gray	266-R-25	6.40	7.20	8.00	6.56	7.38	8.20
		226-A-27	6.40	7.20	8.00	6.56	7.38	8.20
Cabin Interior								
			1 Gallon Container			1 Quart Container		
	Tan	50013	5.76	6.48	7.20	1.60	1.80	2.00
	Brown	50014	5.76	6.48	7.20	1.60	1.80	2.00

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Stearman Vermillion not carried as stock item. Can be purchased on open market.

## 1947 COLOR SPECIFICATIONS

## Dope

Airplane Serial No.	Color	Specification No. or Name	5 Gallon Container			1 Gallon Container		
			Dist. and Direct Dealer	Dist. Dealer and Assoc.Dlr.	List	Dist. and Direct Dealer	Dist. Dealer and Assoc.Dlr.	List
743-762 783-884 2510-2639 3030-3109 3270-3349 3499-3500	Blue	13958	\$4.40	\$4.95	\$5.55	\$4.60	\$5.15	\$5.75
763-772	Green	233-G-3	4.15	4.70	5.25	4.35	4.90	5.45
773-782 885-1209 1730-1859 1990-2184 2380-2509 2640-3029 3110-3269 3350-3498	Red	233-R-8	4.40	4.95	5.55	4.60	5.15	5.75
1210-1469 1600-1729 1860-1989	Blue Stinson No. 3	50001	3.44	3.87	4.30	3.60	4.05	4.50
1470-1599	Orange Yellow	50002	3.20	3.60	4.00	3.36	3.78	4.20
2185-2379	Stinson Sand	50005	4.24	4.77	5.30	4.40	4.95	5.50
			1 Gallon Container			1 Quart Container		
Stripe	Diana Cream	50006	3.60	4.05	4.50	1.12	1.26	1.40

Adequate inventories will be maintained on items priced and orders will be accepted only in quantities listed.

## 1947 COLOR SPECIFICATIONS

## Lacquer

Airplane Serial No.	Color	Specification No. or Name	5 Gallon Container			1 Gallon Container		
			Dist. and Direct Dealer	Dist. Dealer and Assoc.Dlr.	List	Dist. and Direct Dealer	Dist. Dealer and Assoc.Dlr.	List
743-762 783-884 2510-2639 3030-3109 3270-3349 3499-3500	Blue	13959	\$5.60	\$6.30	\$7.00	\$5.76	\$6.48	\$7.20
763-772	Green	226-G-32	5.60	6.30	7.00	5.76	6.48	7.20
773-782 885-1209 1730-1859 1990-2184 2380-2509	Red	226-R-31	7.00	7.85	8.75	7.20	8.05	8.95
1210-1469 1600-1729 1860-1989	Blue Stinson No. 3	50007	5.60	6.30	7.00	5.76	6.48	7.20
1470-1599	Orange Yellow	50010	5.60	6.30	7.00	5.76	6.48	7.20
2185-2379	Stinson Sand	50011	6.00	6.75	7.50	6.16	6.93	7.70
2640-3029 3110-3269 3350-3498	Dupont Red	50016	8.46	9.54	10.60	8.66	9.74	10.80
			1 Gallon Container			1 Quart Container		
Stripe	Diana Cream	50012	6.10	6.85	7.60	1.70	1.90	2.10
Cabin Interior								
	Dk. Blue	226-B-40	7.20	8.05	8.95	2.05	2.25	2.45
	Lt. Blue	226-B-41	7.20	8.05	8.95	2.05	2.25	2.45

Adequate inventories will be maintained on items priced and orders will be accepted only in quantities listed.

## 1948 COLOR SPECIFICATIONS

## Dope

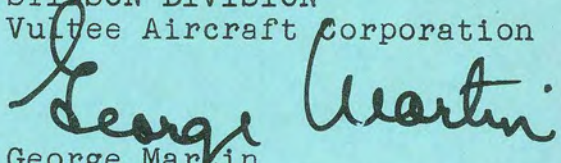
Color	Specifications No. or Name		5 Gallon Container			1 Gallon Container		
			Dist. and Direct Dealer	Dist. Dealer and Assoc.Dlr.	List	Dist. and Direct Dealer	Dist. Dealer and Assoc.Dlr.	List
Blue	13958		4.40	4.95	5.55	4.60	5.15	5.75
Maroon	233-R-12		4.40	4.95	5.55	4.60	5.15	5.75
Stripe	Diana Cream	50006	1 Gallon Container			1 Quart Container		
			3.60	4.05	4.50	1.12	1.26	1.40
Lacquer								
Blue	13959		5 Gallon Container			1 Gallon Container		
			5.60	6.30	7.00	5.76	6.48	7.20
Maroon	234-R-54		7.00	7.85	8.75	7.20	8.05	8.95
Stripe	Diana, Cream	50012	1 Gallon Container			1 Quart Container		
			6.10	6.85	7.60	1.70	1.90	2.10

Adequate inventories will be maintained and orders will only be accepted in quantities listed.

When ordering it is urgent that the serial number of the airplane be indicated on your order to insure receipt of proper material.

Yours very truly,

STINSON DIVISION  
Consolidated Vultee Aircraft Corporation

  
George Martin  
Service Manager

GM:LJA