



FRANKLIN SERVICE BULLETIN

NO. 34

DATE: 8/15/46

SUBJECT: 25 HOUR CHECK ON OIL COOLER REINFORCEMENT TENSION BAND NUTS --
MODEL 6A4-150-B3 ENGINES

Franklin Service Bulletin #31 outlined the method of installation of oil cooler reinforcements and results thus far have been very gratifying.

To insure continued satisfactory operation, it is recommended that the tension band nuts be checked for torque after every 25 hours of operation.

To check, proceed as follows:

1. Remove lower cowling.
2. Loosen lock nuts on tension bands.
3. Check tension band nuts to 12 to 15 inch-pounds torque, using 11/32" deep socket.
4. While holding tension band nut, install lock nut and tighten.
5. Reinstall lower cowling.

Please review this bulletin with your mechanics so that they will be familiar with the procedure.

AIRCOOLED MOTORS, INC.

A handwritten signature in dark ink, appearing to read "F. J. Schaefer". The signature is written in a fluid, cursive style.

F. J. Schaefer
Service Engineering Manager