SERVICE



LETTER

Service Letter No. 208

July 6, 1953

To:

Distributors and Dealers

Subject: Metal Spar Splice Kits - Stinson 108 Series

Service Letter Number 126 dated October 26, 1949, contained an incorrect part number and this letter is being issued to correct Service Letter Number 126.

The web reinforcement for the front spar is part number 108-1112158-4 instead of 108-1112158-3.

Since numerous requests have been received from the field regarding the possibility of splicing metal spars on Stinson 108 series airplanes, we are making the information available to you Distributors and Dealers so that you will be in a position to give first hand information and, at the same time, make it possible for us to refer requests to you. You should have several of each kit in stock.

The following are the kits available:

1946 - 47 - Series 108, 108-1, 108-2 Spar Splice

Rear Spar -

1	each	040	108-1111070-400	Extrusion - rear spar
1	each	N-st	108-1112158-3	Web Reinforcement
1	each	_	108-1111060-14	Angle Reinforcement
1	each	-	L-108-1112158	Drawing

Front Spar -

1	each	-	108-1111071-400	Extrusion - front spar
1	each	100	108-1112158-4	Web Reinforcement
1	each	-	108-1111060-14	Angle Reinforcement
1	each		L-108-1112158	Drawing

1948 - 49 - Series 108-3 Spar Splice

Rear Spar -

1	each	-	108-1112803-400	Extrusion - rear spar
1			108-1112158-3	Web Reinforcement
1	each	ne.	108-1111060-14	Angle Reinforcement
1	each	CHE	L-108-1112158	Drawing

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Front Spar -

1	each	***	108-1112802-400	Extrusion - front spar
1	each	00	108-1112158-4	Web Reinforcement
1	each	400	108-1111060-14	Angle Reinforcement
1	each	-	L-108-1112158	Drawing

Please note that each Kit requires the same angle reinforcement, however, the extrusion and web in each is different.

Very truly yours,

PIPER AIRCRAFT CORPORATION

Rolland Boardman Service Manager

RB:1h